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D3650-041
Job Sheet 183303



Part No: D3650-041

Job Qty: 1 ea

Part Name: Tunnel Top Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-11-12 EC verified by: DD IPP Rev:B Ecn 1113P 08-01-22 DD verified by: EC IPP Rev:C Ecn1162 08-04-02 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/10/18	10/10/18	0.00	0.00	Start Up Stores/Pkg-2		<i>SMB</i>
100	Packaging	1 pcs	10/10/18	10/10/18	0.00	0.00	Packaging1-4		<i>SMB</i>
110	Small Fab	1 pcs	10/10/18	10/10/18	0.00	1.05	Small Fab-4		<i>SMB</i>
120	QC	1 pcs	10/10/18	10/10/18	0.00	0.00	QC5		<i>SI</i>
130	Packaging	1 pcs	10/10/18	10/10/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	10/10/18	10/10/18	0.00	0.00	QC21	<i>DAG 21 9:00</i>	<i>OCT 17 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS1149C0363R <i>ST266</i>	Washer	8 Ea (8 ea)	90-Start up Operation	<i>5054113</i>
AN3C3A <i>ST350</i>	Bolt	8 Ea (8 ea)	110-Small Fab	<i>5041124</i>
D3650-1 <i>ST233</i>	Aft Panel	1 Ea (1 ea)	110-Small Fab	<i>5108552</i>
D3650-3 <i>ST233</i>	Center Panel	1 Ea (1 ea)	110-Small Fab	<i>7131597</i>
D3650-5 <i>ST233</i>	Fwd Panel	1 Ea (1 ea)	110-Small Fab	<i>7131598</i>

Operation

90-Start up
110-Sr

DART
AEROSPACE

Container No: S119030

Part: D3650-041

Job No: 183303

Serial No/Batch: S119030

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/17/18

Inventory

178

261

1

1

2

Allocated

0

0

0

0

0

Plex 9/17/18 7:49 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER :					